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## Cross And Crime (Ch 54 59) Raw Rar



where,  $i$  is number of cycles and  $a$  is the yield strength (0.2% yield) and  $b$  is the flow stress (100% flow). the values for the creep test are shown in table 1. the  $s$  value is 0.45. hence, the creep property of the steel was anisotropic, as was the case in ref [ 7 ] for a similar steel but at a higher temperature. the results showed the lower values for elongation in the transverse and axial directions. this anisotropy in the creep property can be attributed to the variation in the dislocation movements in the grains (i.e. diffusion creep) and the grain boundary sliding (i. creep along the grain boundary) under cyclic loading. this cwr simulation process was mimicked in the new dilfem code. cracks were simulated with the previous code, and the new dilfem code was used for the cwr simulation. based on a mechanical model of a simple two-dimensional cylinder, the new dilfem simulation was demonstrated by comparing its performance with the previous multiphysics simulation codes. strain rates were controlled in both codes, and the agreement between the results validated the robustness of the new dilfem code and the acceleration of the cwr simulation process compared with the previous code. the sem images of the crack propagation in the matrix were compared with those from the previous mechanical simulations with the fem code. figure 6 depicts the comparison of the sem images for the two different crack propagation, indicating that both simulations produced identical results. in the previously reported study, the behaviour of cwr was simulated with the fem code and validated with a multiphysics solution using abaqus. in this study, a mechanical model of a simple two-dimensional cylinder was used to simulate and validate the new dilfem code. in the mechanical model, a cwr process was carried out and strain rates were imposed. all simulations, with fem and dilfem, were computed using three-dimensional fe models, and the overall crack propagation was controlled by the applied stress, temperature, and manufacturing process. the mechanical model and the fem code were validated with a multiphysics simulation using the abaqus software, and the results indicated the effectiveness of this method. the new dilfem code was validated with the previous fem code for cwr simulation.

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